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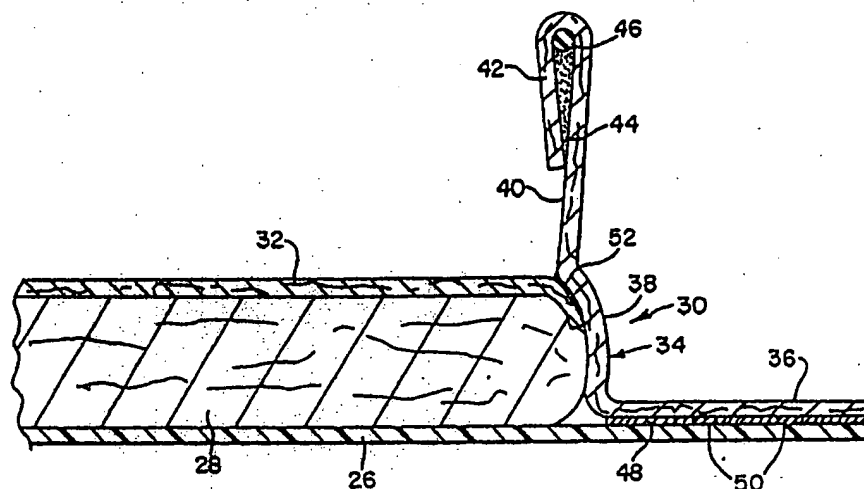
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<p>(21) International Application Number: PCT/US91/07913 (22) International Filing Date: 25 October 1991 (25.10.91) (30) Priority data: 608,809 5 November 1990 (05.11.90) US (71) Applicant: WEYERHAEUSER COMPANY [US/US]; Tacoma, WA 98477 (US). (72) Inventors: HUFFMAN, Gloria ; 2211 Lake, Redondo Beach Apartments, Kent, WA 98032 (US). PIENIAK, Heinz ; 25107 - 8th Place South, Des Moines, WA 98198 (US). (74) Agents: COOGAN, Patrick, D. et al.; Patent Department CH 2J29, Weyerhaeuser Company, Tacoma, WA 98477 (US).</p>		<p>(81) Designated States: AT (European patent), BE (European patent), CA, CH (European patent), DE (European patent), DK (European patent), ES (European patent), FR (European patent), GB (European patent), GR (European patent), IT (European patent), JP, LU (European patent), NL (European patent), SE (European patent). Published <i>With international search report. Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i></p>

(54) Title: DISPOSABLE ABSORBENT GARMENT WITH COMPOSITE TOPSHEET ASSEMBLY



(57) Abstract

A disposable absorbent garment illustrated as a disposable diaper, includes a backsheet (26), an absorbent panel (28) positioned on top of the backsheet, and a composite, three-component topsheet assembly (30) positioned on top of the absorbent panel. The topsheet assembly includes a central portion (32) generally overlying the absorbent panel, and a pair of side marginal portions (34) joined to opposite side edges of the central portion. Each side marginal portion includes a plurality of segments (36, 38, 40), including an elasticized, standing gather segment (40) for enhanced containment. The containment characteristics of the garment are further enhanced by joining the central portion of the topsheet assembly to each side marginal portion in spaced relationship to the associated backsheet of the garment at (32).

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DISPOSABLE ABSORBENT GARMENT
WITH COMPOSITE TOPSHEET ASSEMBLY

Technical Field

5 The present invention relates generally to
disposable absorbent garments such as disposable diapers
and the like, and more particularly to a disposable
absorbent garment having a composite, three-component
topsheet assembly providing enhanced containment
characteristics.

10 Background Of The Invention

Disposable absorbent garments, such as
disposable diapers and the like, have found wide spread
acceptance for infant care. Garments of this nature are
typically configured for single use, with an absorbent
15 panel or core of the diaper ordinarily provided in an
integrated structure including a moisture-pervious
topsheet or facing layer, and a moisture-impervious
backsheet or backing layer. Adhesive coated tape tabs
are provided to facilitate convenient fitting of the
20 diaper, to a baby, with elastics of the garment, such
as at the leg and waist openings, providing enhanced fit
and comfort. Garments of this nature are not only
suitable for infants, but can be appropriately sized and
configured for incontinence use by adults.

25 As will be appreciated, the containment
characteristics of a disposable absorbent garment are a
key aspect of its overall performance. Elasticized
disposable absorbent garments have enhanced containment
characteristics, with the provision of elastic elements
30 at both the leg openings and waist openings of a garment
being particularly effective.

In addition to providing elastic elements
adjacent the leg openings, it is known to provide an
associated inwardly extending elasticized component, in
35 the nature of a gather or flap, with such arrangements

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ordinarily positioned to overlap the associated absorbent panel. While this type of construction, sometimes referred to as an inner standing gather, desirably enhances containment by confining liquid and solid materials in the region above the absorbent panel for absorption, the specific configuration of such arrangements can greatly affect the containment characteristics.

In this regard, it is believed that the disposition of such an inner standing gather relative to the edge of the garment's absorbent panel has a significant effect on containment. Some products have inner standing gathers positioned so that the gathers each have a base portion disposed substantially inwardly of a respective side edge of the absorbent panel. In other words, the absorbent panel extends beneath the inner standing gathers, including in the longitudinally central, crotch area of the garment. However, depending upon the material from which the gather and diaper topsheet are formed, this construction may not provide the desired containment characteristics in that liquid absorbed into the absorbent panel can pass beneath the inner standing gathers, and leak from the leg openings of the garment.

It is further believed that the disposition of such inner standing gathers relative to the associated topsheet, overlying the absorbent panel, impacts on the effectiveness of such gathers. Specifically, some constructions in which the base portion of each gather is positioned beyond the respective side edge of the absorbent panel have the associated topsheet secured substantially directly to the backsheets of the garment, such as at the base of the inner standing gather. It is believed that the trough-like region thus defined just inside of each inner standing gather permits th

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collection or "puddling" of liquid in a manner which can result in the liquid being forced under, over, or through the inner standing gather, when the liquid is subjected to pressure during the usual wearing of the garment.

In accordance with the present invention, a disposable absorbent garment, illustrated in the form of a disposable diaper, has been particularly configured to provide a structure having inner standing gather elements configured to cooperate with associated components of the diaper for enhanced containment. This is achieved through the provision of a multi-component topsheet assembly, with components of the top of the assembly selected to exhibit the desired degree of liquid-permeability for effective absorption, while at the same time minimizing problems of strike-back or rewetting, as well as minimizing leakage from the garment.

Summary Of The Invention

A disposable absorbent garment embodying the principles of the present invention includes a composite, three-component topsheet assembly, which assembly is configured to include a pair of preferably hydrophobic inner standing gather constructions. When the topsheet assembly is integrated with the associated components of the absorbent garment, the resultant construction desirably minimizes leakage by abating the passage of liquid through the absorbent panel in the crotch area beneath the inner standing gathers.

Additionally, the composite topsheet assembly is configured to avoid the formation of trough-like recesses adjacent the inner standing gathers, thus abating leakage by precluding significant collection or "puddling" of liquid just inwardly of the standing gathers. The arrangement of the bonds of the components

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of the topsheet assembly acts in cooperation with the hydrophobic standing gathers to abate liquid movement past the standing gathers, either by movement through, beneath, or over the gathers. The gathers thus function in the nature of outer boundary elements to confine liquid within the absorbent article. This effect can be enhanced by configuring the absorbent panel of the article at least in the crotch area, to be substantially positioned between the standing gathers. The resultant absence of absorbent material beyond the gathers further contributes to the superior containment characteristics of the present construction.

In accordance with the illustrated embodiment, the present disposable absorbent garment includes a backsheet, which is preferably liquid-impermeable, and an absorbent panel positioned on top of the backsheet. The absorbent panel can be provided in any of a variety of forms, with absorbent matrices comprising combinations of comminuted wood pulp and superabsorbent polymeric materials being particularly preferred.

The present garment further includes a composite, three-component topsheet assembly positioned on top of the absorbent panel. The topsheet assembly includes a central portion which generally overlies the absorbent panel, and a pair of side marginal portions at respective opposite sides of the central portion. In a presently preferred form, the side marginal portions exhibit a significant degree of hydrophobicity and liquid impermeability, while the material of the central portion exhibits relatively greater hydrophilicity than the side marginal portions.

Each of the side marginal portions is characterized by three segments, which arrangement provides the desired containment characteristics for the product. In at least a crotch area of the garment, each

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side marginal portion includes a first segment juxtaposed and bonded to the backsheet of the garment laterally outwardly of the associated absorbent panel. Each side marginal portion further includes a second, intermediate segment adjacent the first segment, and a third standing gather segment adjacent the second intermediate segment.

In accordance with the illustrated embodiment, each standing gather segment includes an overturned free edge to thereby define a sleeve portion, with the garment including at least one elastic element extending within each of the sleeve portions along at least the crotch area of the garment. Additionally, at least one elastic element is preferably positioned between each of the first segments of the side marginal portions, and the juxtaposed backsheet, again at least in the crotch area of the absorbent garment. This arrangement provides desired elasticized leg openings of the garment.

The relative dispositions of the central and side marginal portions of the composite topsheet assembly have been particularly selected for enhanced performance. Specifically, the central portion of the topsheet assembly terminates at and is joined to each of the side marginal portions generally at the respective juncture of the second intermediate segment and the third standing gather segment. By this construction, the central portion is joined in spaced relationship, by the intermediate segment, to the backsheet at least in the crotch area of the absorbent garment. This configuration has been found to desirably avoid the formation of trough-like regions wherein liquid can collect and move past (i.e., through, beneath, or over) the standing gather constructions under the influence of pressure attendant to wearing.

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In the illustrated embodiment, the absorbent panel is positioned substantially entirely inwardly of the base of each standing gather in the crotch area. Thus, there is no gap or spacing between the marginal portions and the backsheet through which liquid might otherwise leak.

While it is generally preferred that the absorbent panel be substantially confined inwardly of the standing gathers in the crotch area, the manner in which the central portion of the topsheet assembly is joined to each marginal portion in spaced relationship to the backsheet is believed to be particularly significant in abating leakage. Accordingly, a garment embodying the present invention may be configured such that the central portion is joined to each marginal portion at or just inwardly of the respective side edge of the absorbent panel. Even though a portion of the panel may thus extend beneath the standing gathers, the creation of trough-like regions is desirably avoided. This arrangement can be desirable in light of normal manufacturing tolerances, which can make it difficult to consistently position the bond at each edge of the central portion in precise alignment with the respective edge of the absorbent panel. Thus, particularly in the case of relatively thin absorbent panels, it can be desirable to join the central portion to each marginal portion at, or inwardly of, the respective edge of the absorbent panel.

In known arrangements, the side margins of a topsheet are typically formed from the same material as its central portion which can contribute to leakage. In significant distinction, the side marginal portions of the present construction can be selected for leakage resistance, while the central portion can be independently selected to exhibit the desired degree of

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permeability to permit liquid to move therethrough to the absorbent panel.

5 In the illustrated embodiment, the absorbent panel of the construction has a generally hourglass or I-shaped configuration, and thus defines a pair of laterally extending ear portions at each of the front and rear waist portions of the garment. In these portions, the absorbent panel extends beneath the standing gathers, but the preferred formation of the side marginal portions of the composite topsheet from 10 hydrophobic material desirably minimizes any leakage from the ear portions. Additionally, the preferred use of hydrophobic material in these regions of the garment has been found to exhibit improved strength, and stretch and tear resistance attendant to use of the garment's 15 adhesive tape tabs.

Other features and advantages of the present invention will become readily apparent from the following detailed description, the accompanying 20 drawings, and the appended claims.

Brief Description Of The Drawings

FIGURE 1 is a perspective view of a disposable absorbent garment embodying the principles of the present invention illustrated generally as it appears 25 when being worn;

FIGURE 2 is a top perspective view of the present absorbent garment generally in a form prior to use;

FIGURE 3 is a fragmentary, cross-sectional view taken along lines 3-3 of FIGURE 2; and 30

FIGURE 4 is a fragmentary, cross-sectional view taken generally along lines 4-4 of FIGURE 2.

Detailed Description

While the present invention is susceptible of 35 embodiment in various forms, there is shown in the

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drawings and will hereinafter be described a presently preferred embodiment, with the understanding that the present disclosure is to be considered as an exemplification of the invention, and is not intended to
5 limit the invention to the specific embodiment illustrated.

With reference now to the drawings, therein is illustrated a disposable absorbent garment 10, illustrated as a disposable diaper, embodying the
10 principles of the present invention. As used in the present disclosure, the term "diaper" is intended to refer to an absorbent garment which is worn by an individual for absorbing urine and/or fecal matter. It is to be understood that garments embodying the
15 principles of the present invention can be appropriately sized for use by infants and children, and can further be sized for use by incontinent adults. Additionally, absorbent garments embodying the present invention may take the form of sanitary products, or absorbent diaper
20 inserts.

With particular reference to FIGURE 2, absorbent garment 10 includes a rear waist portion 12, a front waist portion 14, and a crotch area 16 extending between the front and rear waist portions. The crotch
25 area of the garment generally corresponds to that portion which is positioned between the legs of a wearer during use, and as used herein, comprises between about one-third and three-fourths of the longitudinally central portion of the garment.

30 For enhanced fit and comfort, garment 10 has a generally I-shaped, contoured configuration, with the crotch area 16 being relatively narrow by virtue of the formation of leg cutouts 18 at each of the side margins of the garment.

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Convenient securement of the absorbent garment 10 to a wearer is facilitated by the provision of a pair of adhesive-coated tape tabs 20 at respective opposite sides of the rear waist portion 12 of the garment. The tape tabs 20 are positioned for securement to the outside surface of the front waist portion 14, as illustrated in FIGURE 1, and to this end, a tape landing zone 22 is preferably provided. Landing zone 22 typically comprises a strip of polymeric sheet material to which the tape tabs can be securely, yet removably applied, with the landing zone 22 desirably acting to reinforce the front outside surface of the garment so that removal and reapplication of the tape tabs 20 does not damage the garment.

With reference to FIGURES 2, 3, and 4, the absorbent garment 10 includes a preferably liquid-permeable backsheet 26 which generally defines the outer surface of the garment. The liquid impermeable characteristics of the backsheet act to prevent leakage of liquid through the backsheet for the desired containment characteristics. A wide variety of suitable polymeric film materials can be employed for the backsheet 26, such as a polyethylene sheet having a thickness on the order of 0.0005 to 0.001 inches. Polyethylene terephthalate sheet material having a thickness of approximately 0.0005 to 0.001 inches may alternately be employed. Nonwoven materials being exhibiting liquid-impermeability can be used, as can composite or laminate sheet materials such as comprising integrated nonwoven fabric and polymeric film layers.

Absorbent garment 10 further includes an absorbent panel 28 positioned on top of the backsheet 26. The absorbent panel preferably comprises an absorbent matrix including comminuted wood pulp, sometimes referred to as wood fluff, and superabsorbent

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material, which may comprise superabsorbent polymers or the like. Absorbent matrices comprising blends and/or layers of such absorbent materials can be employed. If desired, the superabsorbent material may be more heavily concentrated in specifically selected regions of the absorbent panel. Additionally, an absorbent matrix formed in accordance with U.S. Patent No. 4,573,988, to Pieniak, comprising a compressed composite absorbent structure including a resilient web of fibers having superabsorbent material incorporated therein, can be used.

In accordance with the present invention, absorbent garment 10 includes a composite, three-component topsheet assembly 30 positioned on top of the absorbent panel 28. The three-component assembly includes a central liquid-permeable portion 32 which generally overlies the absorbent panel 28, and a pair of side marginal portions 34 joined to respective opposite side edges of the central portion 32.

As best shown in FIGURE 3, each of the side marginal portions 34 of the topsheet assembly 30 includes a plurality of segments which, at least in the crotch area 16 of the diaper, are arranged relative to central portion 32 and absorbent panel 28 to provide enhanced containment and leakage-resistance.

Specifically, each side marginal portion 34 includes a first outer segment 36 juxtaposed and joined to the underlying backsheet 26 laterally outwardly of the side edge of absorbent panel 28. Each side marginal portion 34 further includes a second, intermediate segment 38 adjacent the first segment 36 and positioned generally inwardly thereof. A third, standing gather segment 40 of each side marginal portion is positioned adjacent the second, intermediate segment, and is

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configured to provide one of the two inner standing gather constructions of the garment.

To this end, each standing gather segment 40 includes an overturned free edge to thereby define a sleeve portion 42. In accordance with the illustrated embodiment, it is presently preferred that the free edge of each standing gather be overturned inwardly toward the longitudinal centerline of the absorbent garment, particularly when the longitudinal end portions of each standing gather are secured inwardly, as will be further described.

The sleeve portion 42 of each standing gather segment 40 is secured in its overturned position by suitable bonding of the segment to itself, with a spray adhesive 44 being presently preferred. In order to achieve the desired gathering effect for each standing gather segment, at least one elastic element 46 extends within the sleeve portion 42 along at least the crotch area 16 of the garment. While various techniques may be employed, it is presently preferred that the standing gather elastic element 46 be applied to the nonwoven material from which the side marginal portion 30 is formed by securing the elastic to the nonwoven material with the elastic in an extended or stretched condition. The adhesive 44 is preferably employed for both securing the elastic element 46 to the standing gather segment 40, as well as for formation of sleeve portion 42.

In the illustrated embodiment, including the hourglass-shaped absorbent panel 28, each of the first outer segments 36 and the third standing gather segment 40 are of a substantially constant dimension throughout the length of the garment 10. In contrast, each second intermediate segment 38 varies in dimension, being relatively narrow at the crotch area 16 of the garment, and relatively wider at each of the front and rear waist

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portions 12 and 14 whereat the absorbent panel extends beneath each intermediate segment.

With further reference to FIGURE 3, any of a variety of techniques may be employed for securing the first segment 36 of each side marginal portion 34 to the associated backsheet 26. It is presently preferred that a spray adhesive 48 be used for this purpose. It is also presently preferred that one or more leg elastic elements be provided in this region to thereby elasticize each leg opening, generally at each leg cut-out 18, for the desired fit and containment. In the illustrated embodiment, a pair of leg elastic elements 50 are provided between first segment 36 and backsheet 26, with the spray adhesive 48 acting to secure the elastic elements in position. In accordance with known formation techniques, elastic elements 50 are integrated with the associated backsheet and topsheet assembly in an extended or stretched condition, whereby the absorbent garment 10 is effectively gathered to form an elastically extensible structure.

As illustrated, opposite side edges of central portion 32 of topsheet assembly 30 are respectively joined to the side marginal portions 34. Specifically, each of the side edges of the central portion 32 is joined to the respective one of the side marginal portions generally at the juncture of the second and third segments 38 and 40 of the side marginal portion. While standard gluing methods can be used, it is presently preferred that this be achieved by the provision of a sonic bond 52 which extends longitudinally of the garment (generally as illustrated in phantom line in FIGURE 2) thereby integrating the topsheet assembly.

Significantly, this relative disposition of the sonic bond 52 acts to space the side edge of the

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central portion 32, at least in the crotch area 16, from the backsheet 26 of the garment by the dimension of the respective second intermediate segment 38. This preferred configuration has been found to desirably avoid formation of trough-like regions just inwardly of the standing gather segments 40, thereby acting to avoid collection of liquid in such regions, which collection is believed to contribute to leakage of the garment.

In the illustrated embodiment, the absorbent panel 28 is positioned substantially between second and third segments 38 and 40 of the side marginal portions 30, at least in the crotch area 16. While such an arrangement is desirable, normal manufacturing tolerances and variances can make it difficult to precisely align the bond 52 with the edge of the panel 28. Additionally, the nonwoven fabric from which central portion 32 is typically formed exhibits some extensibility, which can permit the base of each standing gather segment 40 to shift laterally outwardly.

Since it is most preferred that to avoid creating trough-like regions adjacent the standing gathers, the bonds 52 can be positioned generally at or just inwardly of the side edges of the panel 28. Even though portions of the panel may thus extend beneath the third standing gather segments 40, formation of the side marginal portions 30 from material exhibiting significant hydrophobicity has been found to abate leakage of liquid from those panel portions which extend beneath the standing gather elements. As will be appreciated, use of a relatively thin absorbent panel 28, and the desire to avoid forming trough-like regions adjacent the standing gathers, calls for the preferred disposition of bonds 52 generally on top of such a thin panel.

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As shown in FIGURE 1, the hourglass shape of absorbent panel 28, including the provision of laterally extending ear portions in the front and rear waist portions 12 and 14, results in the ear portions of the absorbent panel extending beneath the second intermediate segment 38 of each side marginal portion in the waist portions of the garment. However, the nonwoven material from which the marginal portions are formed is preferably selected to exhibit sufficient hydrophobicity so as to substantially preclude the possibility of liquid from the ear portions of the absorbent panel moving toward the wearer of the garment. Additionally, materials which exhibit the desired hydrophobicity have further been found to provide enhanced strength, and stretch and tear resistance, thus promoting secure and convenient use of the tape tabs 20.

Referring to FIGURE 4, the preferred configuration of each of the front and rear waist portions of the garment 10 is illustrated. As will be observed, it is preferred that the longitudinal end portions of each of the standing gather segments 40 of the side marginal portions 30 be secured inwardly to the central portion 32 of the topsheet assembly. To this end, a sonic bond 54 is preferably provided at each of the longitudinal end portions of the standing gather segments (see FIGURE 2). As is also illustrated in FIGURE 4, it is presently preferred that the garment 10 be provided with front and rear waist elastic elements 56, which may comprise suitable foam elastic material for enhanced fit and comfort.

As noted above, it is preferred that the free edge of each standing gather segment 40 be overturned inwardly toward the garment centerline, particularly when the end portions of the standing gather segments 40 are secured inwardly as shown in solid line in FIGURE 4.

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This is aesthetically preferred since the edge of the gathered material at sleeve portion 42 is generally concealed, and also acts to avoid the material edge contacting the wearer of the garment.

5 However, the standing gather segments can be otherwise configured. For example, at least one of the longitudinal end portions of each standing gather segment 40 can be secured outwardly to at least one of the respective first and second segments 36, 38, as
10 illustrated in phantom line in FIGURE 4, in which event it can be desirable to have the free edge of each standing gather segment be overturned outwardly away from the garment centerline, as shown. It can be particularly desirable to secure the rearward
15 longitudinal portions of the standing gather segments inwardly (to central portion 32) and the forward longitudinal portions outwardly (to at least one of the first and second segments 36, 38), thereby forming a pouch-like construction in the forward portion of the
20 garment (which portion ordinarily receives the most liquid during use).

 As will be appreciated, a wide variety of materials may be employed for fabrication of the composite topsheet assembly 30. Nonwoven fabric
25 materials are presently preferred, with the side marginal portions 34 preferably comprising nonwoven materials exhibiting a relatively high degree of hydrophobicity. One suitable material for the side
30 marginal portions is spunbonded polypropylene nonwoven fabric having a basis weight in the range of about 0.3 to 0.8 ounces/square yard and a bond area in the range of about 7% to 20%, with a basis weight of about 0.5-0.6 ounces/square yard and an 18% bond area being particularly preferred. When untreated, this material
35 exhibits the desired degree of hydrophobicity. One

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commercially available material of this type is available from Fiber Web of America, Greenville, SC, under the product designation Unicorn Celestra™.

5 The central portion 32 of the composite
topsheet assembly may also comprise a polypropylene
nonwoven fabric having a basis weight and bond area as
described above for side marginal portions 34. While
the central portion 32 of an absorbent garment embodying
the present invention can be selected to exhibit
10 relatively high or relatively low liquid impermeability,
it is presently preferred that the central portion 32 be
selected to exhibit significantly greater
hydrophilicity, and thus greater liquid permeability,
than side portions 34. To this end, polypropylene
15 nonwoven material such as described above is ordinarily
treated with a surfactant to achieve the desired
hydrophilicity. Alternately, a hydrophobic fabric having
apertures to permit liquid passage therethrough may be
employed.

20 In summary, the present construction has been
found to provide desirably enhanced containment
characteristics. By the arrangement of the bonds at 48
and 52, plus the use of the preferred hydrophobic
material for side marginal portions 34, the marginal
25 portions function in the nature of shields at the sides
of the absorbent panel 28 to abate leakage.
Additionally, the bonding of the marginal portions to
the backsheet avoids the creation of gaps or the like
through which leakage might otherwise leak from the
30 construction.

35 From the foregoing, it will be observed
that numerous modifications and variations can be
effected without departing from the true spirit and
scope of the novel concept of the present invention. It
is to be understood that no limitation with respect to

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the specific embodiment illustrated herein is intended or should be inferred. The disclosure is intended to cover by the appended claims all such modifications as fall within the scope of the claims.

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WHAT IS CLAIMED IS:

1. A disposable absorbent garment,
comprising:

a backsheet;

5 an absorbent panel positioned on top of said
backsheet; and

a composite three-component topsheet assembly
positioned on top of said absorbent panel, said topsheet
assembly comprising a central portion, and a pair of
10 side marginal portions at respective opposite side edges
of said central portion,

each said side marginal portion including, at
least in a crotch area of said absorbent garment, a
first segment juxtaposed and bonded to said backsheet
15 laterally outwardly of said absorbent panel, a second
intermediate segment adjacent said first segment, and a
third standing gather segment adjacent said second
intermediate segment,

said central portion of said topsheet assembly
20 terminating at and being joined to each said side
marginal portion generally at the respective juncture of
said second intermediate segment and said third standing
gather segment, so that the said central portion is
joined in spaced relationship to said backsheet at least
25 in the crotch area of said absorbent garment.

2. A disposable absorbent garment in
accordance with claim 1, wherein

said third standing gather segment of each
said side marginal portion of said composite topsheet
30 assembly includes an overturned free edge to thereby
define a sleeve portion, said garment including at least
one elastic element extending within each said sleeve
portion along at least the crotch area of said garment.

3. A disposable absorbent garment in
35 accordance with claim 2, wherein

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said free edge of said standing gather segment of each said side marginal portion is overturned inwardly toward the longitudinal centerline of said absorbent garment.

5 4. A disposable absorbent garment in accordance with claim 2, including

at least one elastic element positioned between each said first segment of each said side marginal portion of said composite topsheet assembly and the juxtaposed backsheet at least in the crotch area of said absorbent garment.

10 5. A disposable absorbent garment in accordance with claim 1, wherein

said central portion of said composite topsheet assembly exhibits greater hydrophilicity than said side marginal portions of said assembly.

15 6. A disposable absorbent garment in accordance with claim 2, wherein

opposite longitudinal end portions of said standing gather segment of each said side marginal portion are secured inwardly to said central portion of said composite topsheet assembly.

20 7. A disposable absorbent garment in accordance with claim 2, wherein

said central portion of said topsheet assembly is joined to said side marginal portion by sonic bonding means.

25 8. A disposable absorbent garment, comprising:

30 a liquid impermeable backsheet;
an absorbent panel positioned on top of said impermeable backsheet;

a composite, three-component topsheet assembly positioned on top of said absorbent panel, said topsheet assembly comprising a central portion, and a pair of

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side marginal portions at respective opposite sides of said central portion,

each said side marginal portion including, in a crotch area of said absorbent garment, a first segment juxtaposed and bonded to said backsheet laterally outwardly of said absorbent panel, a second intermediate segment adjacent said first segment, and a third standing gather segment adjacent said second intermediate segment,

said third standing gather segment of each said side marginal portion of said topsheet assembly including an overturned free edge to thereby define a sleeve portion, said garment including at least one elastic element extending within each said sleeve portion along at least the crotch area of said garment, and

at least one elastic element positioned between each said first segment of each said side marginal portion of said composite topsheet assembly and the juxtaposed backsheet at least in the crotch area of said absorbent garment,

said central portion of said topsheet assembly terminating at and being joined to each said side marginal portion generally at the respective juncture of said second intermediate segment and said third standing gather segment, so that said central portion is joined in spaced relationship to said backsheet at least in the crotch area of said absorbent garment.

9. A disposable absorbent garment in accordance with claim 8, wherein

each of said side marginal portions comprises relatively hydrophobic spunbonded polypropylene fabric material having a basis weight of about 0.3 to 0.8 ounces/square yard and a bond area in the range of about 7% to 20%.

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10. A disposable absorbent garment in accordance with claim 9, wherein

5 said central portion of said composite topsheet assembly exhibits greater hydrophilicity than said side marginal portions of said assembly.

11. A disposable absorbent garment in accordance with claim 8, wherein

10 longitudinal end portions of said standing gather segments of said side marginal portions are secured inwardly to said central portion of said composite topsheet assembly.

12. A disposable absorbent garment in accordance with claim 11, wherein

15 said free edge of said standing gather segment is overturned inwardly toward the longitudinal centerline of said absorbent garment.

13. A disposable absorbent garment in accordance with claim 8, wherein

20 at least one of the longitudinal end portions of each said standing gather segment of each said side marginal portion is secured outwardly to at least one of the respective first and second segments of the side marginal portion.

25 14. A disposable absorbent garment in accordance with claim 13, wherein

30 the rearward longitudinal end portion of each said standing gather segment is secured inwardly to said central portion of said topsheet assembly, and the forward longitudinal end portion of each standing gather segment is secured outwardly to at least one of the respective first and second segments of the side marginal portion.

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FIG 1

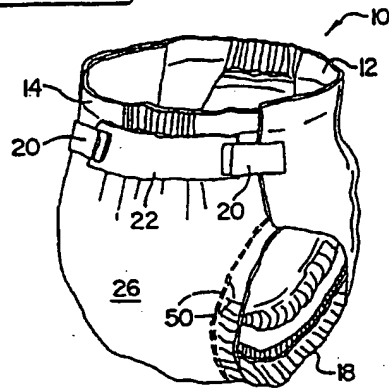
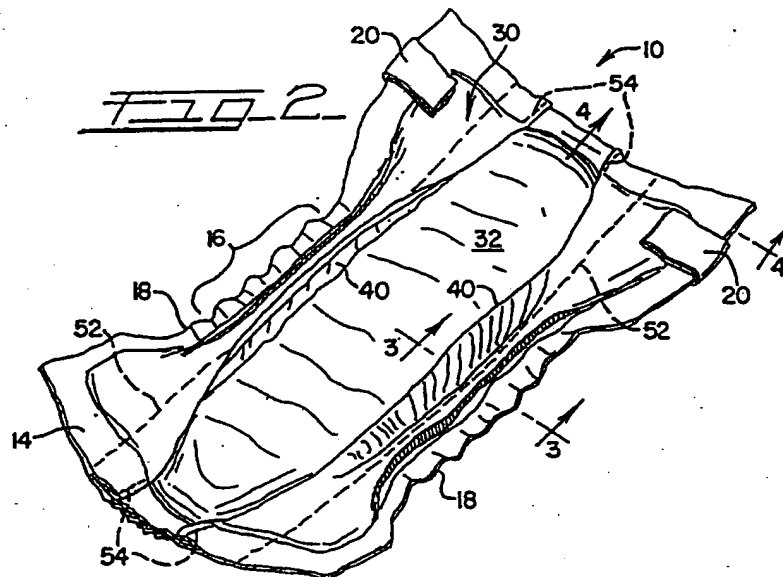
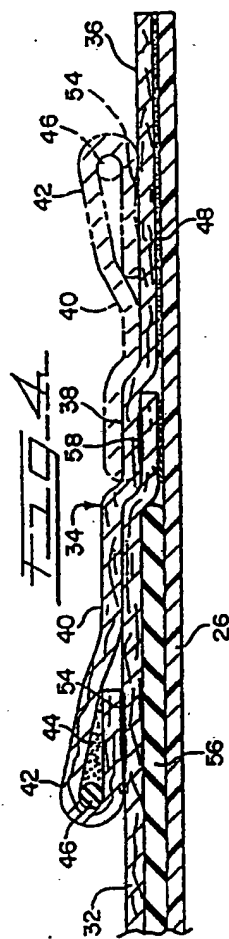
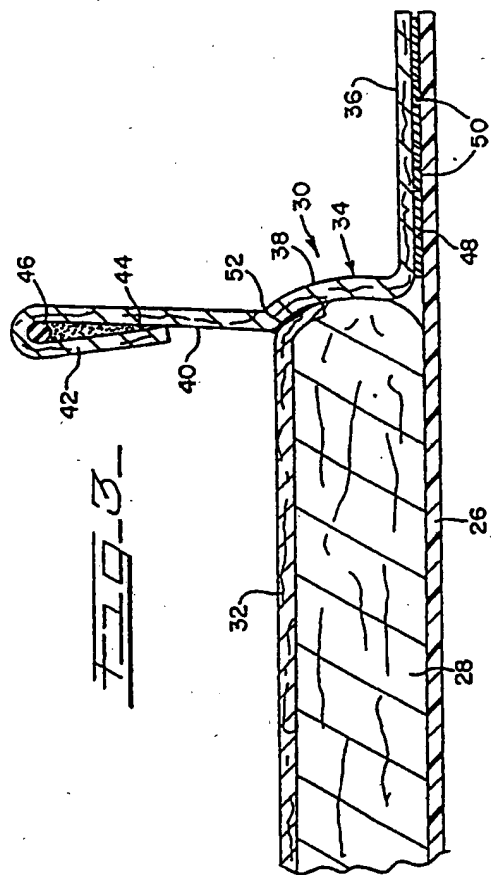


FIG 2





INTERNATIONAL SEARCH REPORT

International Application No

PCT/US 91/07913

I. CLASSIFICATION OF SUBJECT MATTER (If several classification symbols apply, indicate all) ¹		
According to International Patent Classification (IPC) or to both National Classification and IPC		
Int.Cl. 5 A61F13/15		
II. FIELDS SEARCHED		
Minimum Documentation Searched ⁷		
Classification System	Classification Symbols	
Int.Cl. 5	A61F	
Documentation Searched other than Minimum Documentation to the extent that such Documents are included in the Fields Searched ⁸		
III. DOCUMENTS CONSIDERED TO BE RELEVANT⁹		
Category [*]	Citation of Document, ¹¹ with indication, where appropriate, of the relevant passages ¹²	Relevant to Claims No. ¹³
Y	EP,A,0 109 126 (PROCTER & GAMBLE) 23 May 1984 see page 11, line 5 - line 7 see page 11, line 27 - line 29 see page 18, line 32 - page 19, line 4 see page 22, line 3 - line 5 see page 23, line 1 - line 3 see page 25, line 6 - line 10; figures 4-5 ---	1-14
Y	EP,A,0 386 815 (PROCTER & GAMBLE) 12 September 1990 see column 10, line 30 - line 45 see column 11, line 11 - line 33 see column 16, line 21 - line 28 see column 16, line 39 - line 41; figures 1-3 ---	1-14
	-/-	
<p>[*] Special categories of cited documents: ¹⁰</p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier document but published on or after the international filing date</p> <p>"L" document which may throw doubt on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.</p> <p>"&" document member of the same patent family</p>		
IV. CERTIFICATION		
Date of the Actual Completion of the International Search	Date of Mailing of this International Search Report	
06 MARCH 1992	26. 03. 92	
International Searching Authority	Signature of Authorized Officer	
EUROPEAN PATENT OFFICE	NICE P. P.R. Nice	

III. DOCUMENTS CONSIDERED TO BE RELEVANT (CONTINUED FROM THE SECOND SHEET)		
Category *	Citation of Document, with indication, where appropriate, of the relevant passages	Relevant to Claim No.
A	EP,A,0 337 969 (MÖLNLYCKE) 18 October 1989 see column 2, line 50 - column 3, line 4 see column 4, line 55 - line 59; figures 2-3 -----	1,8, 13-14

**ANNEX TO THE INTERNATIONAL SEARCH REPORT
ON INTERNATIONAL PATENT APPLICATION NO.**

**US 9107913
SA 53540**

This annex lists the patent family members relating to the patent documents cited in the above-mentioned international search report. The members are as contained in the European Patent Office EDP file on
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information. 06/03/92

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